

ABSTRACT OF THE DISCLOSURE

A restraining apparatus for securing a position of a side impact beam having U-shaped or trapezoidal cross section and formed with at least partially flattened ends, for execution of a subsequent, includes two support blocks for supporting the ends. Associated to the support blocks are two vertical clamping units, wherein the support blocks and the clamping units are placed into one-to-one correspondence. The restraining apparatus further includes a stop member for abutment by one of the ends, and two transverse clamping units intended for clamping length sections of the side impact beam between the beam ends.